



MORCEMREST® EPOXY T

Multipurpose two-component thixotropic epoxy adhesive

DESCRIPTION

Two-component thixotropic epoxy adhesive; like multipurpose adhesive for most construction materials; suitable for filling joints, cracks and small holes.

TECHNICAL CHARACTERISTICS

Product made with epoxy resin and a polyamine hardener.

ADVANTAGES AND USES

- Good chemical and mechanical strength.
- Good resistance to abrasion.
- Hardens without retraction.
- Excellent adhesion on most construction materials (concrete, natural stone, porous ceramic tiles, mortar, brick, wood, polyester, iron, aluminium).
- Thixotropic, application on vertical surfaces and ceilings.
- Epoxy adhesive for ELASTIC MEMBRANE PVC
- High-strength adhesive for solid materials.
- Filling of stable cracks / crevices.
- Leveling superficial defects like holes, gaps.
- Shaping the edges of concrete or metal joints with no movement.
- Restoring edges and sides in mortar and concrete.

SUITABLE SUBSTRATES

- The substrate should be sound, clean, free of grease, oil, dust and friable parts. It should be structurally solid.
- Mortars and concretes should be more than 28 days old, and the cement grout should be removed from the surface to open the pores and improve adhesion.
- Suitable for dry or slightly damp surfaces (maximum moisture content of 4%).
- Remove the oxide layer from metal surfaces.

APPLICATION PROCEDURE

MIXING:

- Stir each component before mixing them to get rid of sludge. Pour component B into component A, ensuring that both are fully mixed and that the correct proportions are used.
- Mix them together mechanically at low speed for 3 minutes (less than 300 rpm), until the mixture is a homogenous grey color.
- Avoid air entrapment during mixing.
- Partial mixing is never recommended.

APPLICATION:

- Avoid water and moisture on the surface before applying the adhesive.
- Apply the product with a spatula, jagged trowel or manually directly on the surface.
- If it is being used to fill or level surfaces, the maximum thickness recommended is 25 mm per coat.
- If it is being used as an adhesive to bond metal elements, press evenly and maintain this pressure for 10 hours. Check the adhesion properly once this time has passed.

RECOMMENDATIONS

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PACKAGING AND STORAGE

- Do not mix at temperatures below +10°C or above +30°C.
- Do not leave the mixture or the components separately in direct sunlight.
- After opening the container, use the product as soon as possible, because its useful life is considerably reduced.
- If working at high temperatures, the components can be cooled before mixing them (not lower than 10°C) to increase the pot life of the mixture.
- The applied product does not change shape during the curing process.
- Do not apply on damp substrates (moisture content of more than 4%).
- Do not add any substance to the mixture that may affect the properties of the product.
- Epoxy-based product that can irritate the skin, so wearing gloves, protective glasses and safety overalls is always recommended.
- All tools and utensils should be cleaned with a solvent immediately after use. If the material hardens, it will have to be removed by mechanical means.
- Consult the Technical Department for any application not specified in this Technical Datasheet.
- For further information regarding the safe handling, transport, storage and use of the product, check the label and the latest version of the Product Safety Datasheet.

Pre-proportioned 2 component kits:

- Component A: 0.75 Kg. Color White.
- Component B: 0.25 Kg. Color Dark Grey.

Component A + Component B. Mixture Light Grey.

Shelf life: 24 months in its sealed original packaging, sheltered from weather conditions and humidity.

TECHNICAL DATA

(Statistical data obtained under standard conditions)

Appearance	Mixture grey
Density	Approx. 1.8 g/cm ³
Adhesion to dry concrete according to UNE-EN 1542	Exceeds its cohesion
Adhesion to steel UNE-EN 12188	> 10 N/mm ²
Compressive strength according to UNE-EN 12190	> 60 N/mm ²
Resistance to flexotraction according to UNE-EN 12190	> 35 N/mm ²
Useful life of the mixture at 21°C	1.5 hr
Complete curing process	7 days
Minimum temperature for application	10°C
Yield	1.8 Kg/m ² /mm of thickness

NOTE: Chemical and mechanical strengths are only fully achieved after a curing period of 7 days at 21°C. The mechanical properties of epoxy resins decrease at temperatures higher than 60°C.

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Rev. 2022_05 - This revision cancels all previous ones. Please, obtain the latest version from our web site - www.grupopuma.com - (+34) 957 76 40 40